



Multi-Conveyor LLC

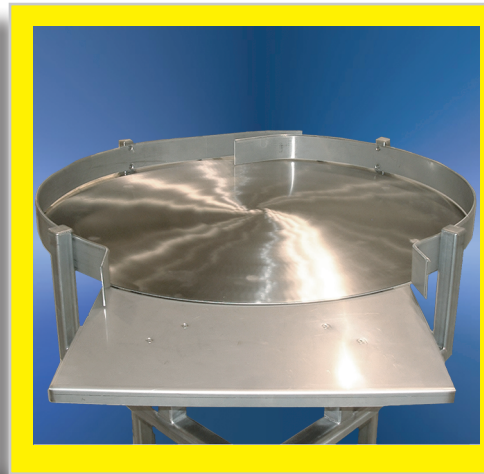
Your best...conveyed better.



Rotary Table Conveyors: Accumulating & Unscrambling



One of the earliest designs for accumulation or unscrambling is the rotary table. Both configurations can handle multiple container sizes and materials. The rotary design is flexible and effective. Typical diameters are 30", 36", 42" and 48". Top discs are stainless steel with machined backer plates for trueness. Accumulators are usually supplied with an enclosed cabinet and variable speed controls, using either DC or VFD controllers. Infeed and discharge conveyors are recommended to be designed with a close interface for smooth transfers. A smooth edge bowl top is available for hand packing applications.



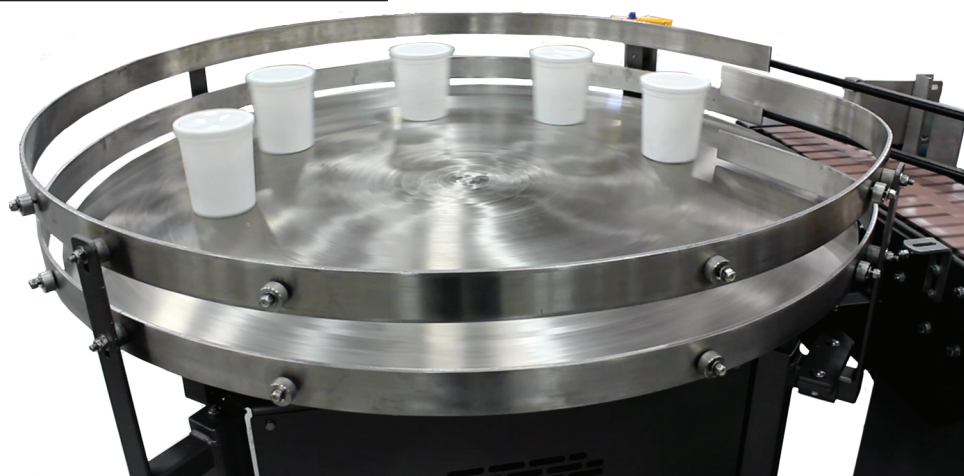
Rotary Table Accumulators and Unscramblers

General Specifications:

Rotary Tables	11 ga. stainless steel or 11 ga. mild steel (painted)
Cabinet/Frame/Plates	11 ga. stainless steel or 11 ga. mild steel (painted)
Guiderail	Stainless steel flat bar
Supports	Adjustable 4"
Motors	.5 HP
Height	36" to 40"

Most Popular Applications:

Accumulation
Feeding Table
Hand Packing
Loading Table
Unscrambling



Phone: 1-800-236-7960

www.multi-conveyor.com

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Multi-Conveyor LLC • P O Box 10 • 25 Windustrial Drive • Winneconne WI 54986





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Your best...conveyed better.



Let's get working on your next project.

Since 1989, Multi-Conveyor has been supplying standard and custom conveyors to nearly every industry. Whether your project is \$3,000 or \$3 Million, Multi-Conveyor has solutions. When you work with Multi-Conveyor, you work with a team of experts. A Project Manager is assigned to each individual customer and each job to ensure a quick response. Multi-Conveyor is committed to minimal lead times to meet our customer's required due dates.

Here's a list of systems and devices that Multi-Conveyor builds on a regular basis:

Accumulation Conveyors	Multi-Flex Chain Conveyors
Alpine Accumulation Conveyors	Package or Roll Upenders
ARB (Activated Roller Belt™) Conveyors	Package Turning Devices
Auto-Indexers	Pallet Forming Conveyors for Robotic Palletizers
Belt Conveyors: Fabric, Homogenous, Positive Drive	Pneumatic Devices: Clamps, Stops, Gates, Retracts, Rails
Bi-Directional & Uni-Directional Accumulation Tables	Pre-Engineered Standard "Quick Ship" Conveyors
Case Packaging / Case Load Conveyors or Stations	Product Orientation: Rotate, Turn, Flip
Case Upenders	Product Turners
Chain Driven Conveyors	Retractable Nose Conveyors
Custom Designs and Specialty Systems	Right-Angle Pushers and Sweeps
Electrical Control Panels (UL Listed)	Rotary Tables: Accumulators / Unscramblers
Electrical Control Systems and Programming	Sanitary, Hygienic Design and Construction:
Friction Belt Conveyors	- FDA Compliant Designs and Construction
Gripper Conveyors: All Configurations	- 3A Dairy Designs and Construction
Hand-Pack Stations	Servo and Pneumatic Diverters and Combiners
High-Speed Servo Driven Divert Gate Assemblies	Side Grip Elevators and Lowerators
Hydraulic Devices	Single Filing Conveyors
Incline Conveyors	Slim-Fit™ Small Transfer Conveyor Systems
Incline Product Elevators	Spiral Drum Conveyors & Accumulation
Indexing Conveyors	Stackers
Indexing Elevators and Lowerators	Stainless Steel Construction
Integrated Roller Belt (ModSort) Conveyors	Starwheels
Lane Balancers	Steel Chain Conveyors
Lifts & Lift Gates	Success Line: Basic, Economical, General Transport
Mat-Top / Modular Plastic Belt Conveyors	Table-Top Chain Conveyors
Metal Detection Integration	Upenders: Helix (Twist) and Powered Arm
Mild Steel Painted Construction	Vacuum Conveyors
Modular Conveyor Systems	Vertical Accumulators
MDR - Motor Driven Roller: Stainless, Wash Down)	Wire Belt & Wire Mesh Conveyors

Take the Multi-Conveyor Challenge

Even if your satisfied with your existing conveyor supplier, give us a shot. Chances are we've already conceived, designed, engineered and built a system just like the one you're looking for right now ... or, made one pretty damn close.

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