Quick Ship Conveyors Catalog

- Quality
- Quick Delivery
- Value
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SUCCESS LINE of conveyors are fabricated from durable eleven gauge carbon or stainless steel. Wearstrips are UHMW plastic clip-on with a serpentine return surface. Guiderails are adjustable with UHMW plastic covers. The conveyor chain is the industry standard TAB flex chain.

Our models offer chain widths from 3.25” wide through 12” wide and rail openings from 0.1” through 14.9”.

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SUCCESS LINE curves are constructed with UHMW plastic bar on the outside of the radius and oil-filled UHMW plastic bar on the inside of the radius to ensure maximum lubrication in this high friction area of the curve.
An **INTERMEDIATE SECTION** is a straight section of a conveyor that transports the product from the idle end of the conveyor to the drive end of the conveyor.

**SPECIFICATIONS**

- 5.5” Deep conveyor frame
- UHMW plastic wearstrip
- Serpentine return
- Adjustable guiderail (*specifications below.*)
- 11 gauge carbon steel or 304 stainless steel
- Available in increments of 1 foot

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<td>LF882TAB K10”</td>
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Each SUCCESS intermediate section ships fully assembled and comes complete with the following components:

- Frame, up to 10’ long in 12” increments
- Wearstrip, UHMW clip-on on the carry and UHMW serpentine for the return
- Adjustable guiderail brackets, brackets on each side of the conveyor
- Adjustable guiderail on each side of the conveyor, UHMW covered aluminum
- Tabletop chain, LF880 or LF882 tabletop chain
- Two splice plates at one end of frame

*Adjustable Guiderail Standards: Single/Double High Extruded Aluminum (w/ UHMW Cover), VG-SSRS, VG-SSMS, VG-SSTS-1.00, VG-SSTS-2.25 Guide Rail*
TAB CHAIN CURVES allow your product to change its direction of travel with a continuous motion. The sideflexing tab chain is captured within the wearstrips thus allowing the change of direction without the chain lifting out of the wear surface.

We offer our SUCCESS LINE tab chain standard curves in a 24” radius with 6” ends at 30°, 45° and 90° segments.

**SPECIFICATIONS**

- Frames, 11 gauge carbon steel or 304 stainless steel
- UHMW wearstrips
- Oil filled UHMW on inside of curve
- 5.5” deep frame
- 6” long tangents on each end
- Radius measured to centerline of chain track
- Adjustable guiderail (*see page 2 for specifications)
- Open-top design

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<td>11.27”</td>
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<tr>
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<td>6.215&quot;</td>
<td>23.134</td>
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<tr>
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<td>24”</td>
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<td>24”</td>
<td>6.215&quot;</td>
<td>23.134</td>
<td>11.27”</td>
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</table>

Each CURVE ships fully assembled complete with the following components:

- Frame, carbon steel or stainless steel
- Wearstrips (oil filled UHMW on the inside of the radius)
- Adjustable guiderail and three sets of adjustable brackets on each side of the conveyor
- LF880 or LF882 tabletop chain (footage is dependent on radius and degree of each curve)

<table>
<thead>
<tr>
<th>Available in Models</th>
<th>325</th>
<th>450</th>
<th>750</th>
<th>1000</th>
<th>1200</th>
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A PARALLEL TRANSFER ensures a smooth product transfer from one conveyor to another conveyor. The product is transferred passively by following a guiderail that is mounted diagonally over two tracks of conveyor chain. A PARALLEL TRANSFER is often used because the size of the product prohibits end-to-end transfer. It may also be used as a means of lessening back pressure and for better line control. Product spacing can be achieved by speeding up the line that the product is being transferred onto.

**SPECIFICATIONS**
- 10” deep frames
- Frames, 11 gauge carbon steel or stainless steel
- Roller chain drive
- UHMW wearstrips
- Adjustable guiderail (*see page 2 for specifications)
- Open-top design
- Minimal gap between chains

**Available in Models**
- 325  450  750  1000  1200

**Chain Width**
- 3.25”  4.50”  7.50”  10”  12”

**Chain Type**
- LF880TAB K3.25”
- LF882TAB K4.50”
- LF882TAB K7.50”
- LF882TAB K10”
- LF882TAB K12”

Each PARALLEL TRANSFER ships fully assembled complete with all of the following components:
- Frames
- Wearstrips
- Guiderails
- Tabletop chain
- Motor/reducer, shaft motor mount
- End cap and finger guard
- Supports, carbon steel angle standard supports
The Idle End of the conveyor is the beginning point of the carry portion of a conveyor. At this point the conveyor chain will make its first contact with your product.

**SPECIFICATIONS**

- Frames, 11 gauge carbon steel or stainless steel
- 1'-6" overall length
- 8" deep frame
- Stainless steel finger guard included
- TG&P or 304 stainless shaft
- 2-bolt, 1" bore bearings
- 3’ 6” of tabletop chain
- 12-tooth tabletop sprocket

Each Idle End ships fully assembled complete with the following components:

- Carbon steel or stainless steel frame
- Wearstrips
- Adjustable guiderail (*see Page 2 for specifications)
- One set of adjustable guiderail brackets on each side of the conveyor
- 3.25’ of LF880 or LF882 tabletop chain
- (1) twelve-tooth tabletop sprocket
- (2) two-bolt bearings
- Idle shaft, TG&P or 304 stainless
- (2) stainless steel finger guards
- (1) formed angle, adjustable foot support
- Optional dead plate or end cap available upon request

<table>
<thead>
<tr>
<th>Available in Models</th>
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<th>450</th>
<th>750</th>
<th>1000</th>
<th>1200</th>
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<td>LF882TAB K10”</td>
<td>LF882TAB K12”</td>
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</tbody>
</table>
The **DRIVE END** is the termination point of a conveyor from which the conveyor chain is pulled towards it. This end is where the motor and gearbox are located.

**SPECIFICATIONS**

- Frames, 11 gauge carbon steel or stainless steel
- 2’ 6” overall length
- 10” deep frame
- Stainless steel finger guard included
- TG&P or 304 shaft
- 2-bolt, 1” bore bearings
- (1) twelve-tooth tabletop sprocket
- (1) formed angle, adjustable foot support
- Standard shaft motor mount

Each standard **DRIVE END** ships fully assembled complete with the following components:

- Frames, carbon steel or stainless steel
- Wearstrips
- Adjustable guiderail and one set of adjustable brackets for each side of the conveyor
- 5’ 6” of LF880 or LF882 tabletop chain
- (1) twelve-tooth tabletop sprocket
- Motor, AC up to 1.5 horsepower and a 133 to 300 size case speed reducer
- Drive shaft, TG&P or 304 stainless
- Shaft motor mount
- Optional dead plate or end cap available upon request

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<th>Available in Models</th>
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<th>450</th>
<th>750</th>
<th>1000</th>
<th>1200</th>
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<td>LF882TAB K10”</td>
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</table>
SUCCESS LINE comes standard with adjustable “H” style SUPPORTS fabricated from formed angle. The “H” style is fabricated from 3/16” thick by 1.5” structural angle and is available in either painted carbon steel or 304 stainless steel. The Square Tube option uses articulated foot and NGI stainless steel. Standard height choice between 30” and 42” elevation from floor to top of the conveyor.

**ANGLE SUPPORT SPECIFICATIONS**
- 3/16” x 1.5” structured angle
- Stainless steel or painted carbon steel
- Adjustable foot

**SQUARE TUBING OPTION**
- 1.5” Square Tubing, SS NGI Articulated Foot

**ELEVATION**
- Between 30” and 42” (T.O.C.)

**MOTORS/REDUCERS**

**MOTOR OPTIONS**
- 230/460/60/3 56-C flange
- 110/60/1 AC 56-C flange
- 90 Volt DC motor with Nema 4/12 controller (for 120 volt AC Input)
- 180 Volt DC motor with Nema 4/12 controller (for 240 volt AC Input)

**FIXED SPEED MOTOR & REDUCER SETS**
- Available in 60, 90 and 120 FPM
- Available in 1/2, 3/4, 1, and 1 1/2 HP

**CONVEYOR CHAINS**

All SUCCESS LINE chains are plastic side-flexing tabletop, acetal tab chains:
- LF880TAB-K3.25”
- LF882TAB-K4.50”
- LF882TAB-K7.50”
- LF882TAB-K10”
- LF882TAB-K12”
The calculation of horsepower and maximum chain pull are dependent on four factors:

- Conveyor speed
- Product weight
- Product slippage (accumulation)
- Starts per hour

The following procedures will allow you to calculate, under normal situations, the horsepower required for the conveyor.

**FORMULA TO CALCULATE HORSEPOWER**

\[
HP = 0.75 \times \text{speed} \times \text{conveyor length} \times (\text{WP} + \text{WC})
\]

\[
33,000
\]

WP = weight of product per running foot of chain
WC = 2 x weight of chain per foot

The calculation for side flexing conveyor chains is somewhat more complex than it is for straight running conveyor chains. To determine the chain tension, you need to first determine the “G” factor.

**FORMULA TO CALCULATE THE “G” FACTOR**

\[
G = (\text{WP} + \text{WC}) \times \text{PLF} \times \text{SP}
\]

WP = weight of product per running foot of chain
WC = 2 x weight of chain per foot

PLF CHART

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<th>No. of starts per hour</th>
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<td>1.8</td>
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% of time | Slippage factor
---|---
0 | 1
15 | 1.4
30 | 1.5
50 | 1.6
75 | 1.7

After calculating the “G” factor, refer to the chain tension chart, on the following page, to determine chain tension. Use the actual length of conveyor when using the chart to determine this value.
### Length Factor in Feet G

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*top number is dry  *bottom number is well lubricated

### ACTUAL OUTPUT HP OF STANDARD MOTOR/REDUCER

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<tr>
<th>FPM</th>
<th>Ratio</th>
<th>RPM</th>
<th>HP</th>
<th>Torque (inch pounds)</th>
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<td>150</td>
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<td>87.5</td>
<td>.53</td>
<td>304</td>
</tr>
<tr>
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<td>58.3</td>
<td>.51</td>
<td>413</td>
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<td>30</td>
<td>50:1</td>
<td>35.0</td>
<td>.51</td>
<td>608</td>
</tr>
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</table>

**1/2 HP**
- HP: 0.85
- Torque: 270 (inch pounds)

**3/4 HP**
- HP: 0.64
- Torque: 293 (inch pounds)

**1 HP**
- HP: 0.53
- Torque: 304 (inch pounds)

**1 1/2 HP**
- HP: 0.51
- Torque: 413 (inch pounds)
FRAMES:
11 gauge carbon steel or 11 gauge 304 stainless steel

FRAME DESIGN:
Inverted “L” Style, Open-Top Design
Intermediate Sections 5.5” Deep
10” Deep Drive and 8” Deep Idle Sections

WEARSTRIPS:
UHMW 1/8” Clip-On Top Wearstrips
UHMW, Standard Duty Serpentine Return

GUIDERAILS:
Single high extruded Aluminum with UHMW Flat-Faced Cover.

GUIDERAIL BRACKETS:
Formed Flat Bar, 3/16” x 1 1/2”, Adjustable

SUPPORTS:
1.5” Structural Angle Adjustable “H” Style
1.5” Square Tubing, SS NGI Articularted Foot

MOTORS/REDUCERS:
Fixed Speed Motor and Reducer Sets
Fixed Speed AC, 230/460/60/3 with Right-Angle Reducers
Variable Speed – DC Motor and Variable Controller

CHAINS:
LF880TAB-K3.25”
LF882TAB-K4.50”, K7.50”, K10, and K12
To Order SUCCESS LINE Conveyors, Call (800) 236-7960.
Tell your sales account manager that you want “SUCCESS”.
SUCCESS LINE modules are sold in the following sizes and configurations:

PARALLEL TRANSFERS
• Available in 3.25”, 4.50”, 7.50”, 10” and 12” chain widths
• Available in 1/2, 3/4, 1 and 1 1/2 horsepower drive sizes
• Parallel Transfers are offered in speeds of 60, 90 and 120 feet per minute
• Ships fully assembled and ready to run

DRIVE MODULES
• Available in 3.25”, 4.50”, 7.50”, 10” and 12” chain widths
• Available in 1/2, 3/4, 1 and 1 1/2 horsepower
• Drive modules are offered in speeds of 60, 90 and 120 feet per minute
• Guarded roller chain drive is standard equipment

IDLE END MODULES
• Available in 3.25”, 4.50”, 7.50”, 10” and 12” chain widths
• Finger guard or end cap included

INTERMEDIATE CONVEYOR (STRAIGHT SECTIONS)
• Available in 3.25”, 4.50”, 7.50”, 10” and 12” chain widths
• Lengths available are one foot increments up to ten feet long

CURVE CONVEYOR (TURN SECTIONS)
• Available in 3.25”, 4.50”, 7.50”, 10” and 12” chain widths
• Available in radius, 24” x 30°, 24” x 45°, 24” x 90°
• 6” tangents on curve ends are standard

SPECIALS
• Stainless steel dead plate transitions
• LBP roller transitions
• Flush mounts
• Adjustable copes

NON-STANDARD CONVEYOR
This catalog contains information and pricing on the Multi-Conveyor SUCCESS LINE of standard conveyor. If you need a special conveyor that cannot be found in this catalog, or special modifications to SUCCESS LINE conveyor, then contact the SALES department at Multi-Conveyor for an individual quote that will be tailored to meet your needs.
OUR GOAL

MULTI-CONVEYOR designs and builds custom conveyors and related devices, and we are a leader in the industry for what we do. That is not an opinion or a debate, it’s simply a fact. Our company motto is simply, “Your best, conveyed better.” We strive earnestly to achieve that goal through a process of continuous innovation. We have moved to a position of leadership in the industry because of that philosophy and for our new approaches to move, handle and reorientate our customer’s products.

WHY SUCCESS?

Why SUCCESS indeed.

Many years ago, we found ourselves trying to fill quick deliveries for standard conveyors. However, on some occasions we could not fill those requests on a timely basis due to our current work load. As much as this is a great testimony to our full production schedule, these were not custom conveyors or specialized requests, just simple conveying solutions that we knew we should be able to provide quickly.

Knowing that our customers relied on our quality and reputation, we developed a line of pre-engineered conveyor components that could ship quickly when those requests are received. By pre-engineering and pre-fabricating the components for the Success Line conveyors, we save on both time and expense, which translates to “value-driven, quick ship” conveyors - hence, SUCCESS!